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MATERIAL SAFETY DATA SHEET (MSDS)

SECTION 1. Product identifiers

Product name: Diethanolamine, 98% Product Code: D 1635 CAS No : 111-42-2

1.2. Relevant identified uses of the substance or mixture and uses advised against Use : Industrial. For professional use only.

1.3. Details of the supplier of the safety data sheet
Company identification
OTTO CHEMIE PVT LTD
101, Aarkay Ruby Industrial Estate(1B), Opp Shree Narayan Industrial Estate, Chinchpada, Vasai East, Waliv, Maharashtra 401208.
Email info@ottokemi.com

1.4. Emergency telephone number Phone no. : + 91 22 2207 0099 (9:00am - 6:00 pm)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture Acute toxicity, (Category 4) H302: Harmful if swallowed. Skin irritation, (Category 2) H315: Causes skin irritation. Serious eye damage, (Category H318: Causes serious eye damage. 1) H361fd: Suspected of damaging fertility. Reproductive toxicity, (Category Suspected of damaging the unborn child. 2) Specific target organ toxicity H373: May cause damage to organs repeated exposure, (Category 2), through prolonged or repeated exposure if Kidney, Liver, Blood swallowed. 2.2 Label elements Labelling according Regulation (EC) No 1272/2008 Pictogram Signal Word Danger Hazard Statements H302 Harmful if swallowed. H315 Causes skin irritation. H318 Causes serious eye damage. H361fd Suspected of damaging fertility. Suspected of damaging the unborn child. H373 May cause damage to organs (Kidney, Liver, Blood) through prolonged or repeated exposure if swallowed. Precautionary Statements Do not handle until all safety precautions have been read and P202 understood. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P301 + P312 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. P302 + P352 IF ON SKIN: Wash with plenty of water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsina P308 + P313 IF exposed or concerned: Get medical advice/ attention. Supplemental Hazard none Statements Reduced Labeling (<= 125 ml) Pictogram Signal Word Danger

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Hazard Statements H318 H361fd	Causes serious eye damage. Suspected of damaging fertility. Susp	ected of damaging the				
	unborn child.					
Precautionary Statements						
P202	Do not handle until all safety precaution understood.	Do not handle until all safety precautions have been read and understood.				
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.					
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.					
P308 + P313	IF exposed or concerned: Get medica	al advice/ attention.				
Supplemental Hazard	none					
Statements						
2.3 Other hazards						
This substance/mixture contains no componen						
bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at						
levels of 0.1% or higher. Ecological information:						
The substance/mixture does not contain compo	pents considered to have endocrine					
disrupting properties according to REACH Artic	le 57(f) or Commission Delegated regulat	ion				
(EU) 2017/2100 or Commission Regulation (EL						
Toxicological information:	,					
The substance/mixture does not contain components considered to have endocrine						
disrupting properties according to REACH Article 57(f) or Commission Delegated regulation						
(EU) 2017/2100 or Commission Regulation (EU	J) 2018/605 at levels of 0.1% or higher.					
SECTION 3: Composition/information on ing	gredients					
3.1 Substances						
Synonyms : Bis(2-hydroxyethyl)amine 2.2'-Iminodiethanol		and the second sec				
Formula : C4H11NO2						
Molecular weight : 105,14 g/mol						
CAS-No. : 111-42-2						
EC-No. : 203-868-0						
Component	lassification	Concentration				
Diethanolamine						
	cute Tox. 4; Skin Irrit. 2; Eye Dam. 1;	<= 100 %				
	epr. 2; STOT RE 2; H302, H315, H318, 361fd. H373					

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures
General advice
Show this material safety data sheet to the doctor in attendance.
If inhaled
After inhalation: fresh air. Call in physician.
In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.
In case of eye contact
After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist.
Remove contact lenses.
If swallowed
After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

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The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11 4.3 Indication of any immediate medical attention and special treatment needed No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media Water Foam Carbon dioxide (CO2) Dry powder Unsuitable extinguishing media For this substance/mixture no limitations of extinguishing agents are given. 5.2 Special hazards arising from the substance or mixture Carbon oxides Nitrogen oxides (NOx) Combustible. Vapors are heavier than air and may spread along floors. Forms explosive mixtures with air on intense heating. Development of hazardous combustion gases or vapours possible in the event of fire. 5.3 Advice for firefighters Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing. 5.4 Further information Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire

extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8. 6.2 Environmental precautions Do not let product enter drains. 6.3 Methods and materials for containment and cleaning up Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts. 6.4 Reference to other sections For disposal see section 13. **SECTION 7: Handling and storage** 7.1 Precautions for safe handling Advice on safe handling Work under hood. Do not inhale substance/mixture. Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance. For precautions see section 2.2. 7.2 Conditions for safe storage, including any incompatibilities Storage conditions Tightly closed. Dry. Air sensitive. Storage class Storage class (TRGS 510): 11: Combustible Solids 7.3 Specific end use(s) Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters Derived No Effect Level (DNEL)

Application Area	Routes of exposure	Health effect	Value
Worker DNEL, longterm	inhalation	Systemic effects	1 mg/m3
Worker DNEL, longterm	dermal	Systemic effects	
Consumer DNEL, longterm	inhalation	Systemic effects	0,25 mg/m3
Consumer DNEL, longterm	dermal	Systemic effects	
Consumer DNEL, longterm	oral	Systemic effects	

Predicted No Effect Concentration (PNEC)

Compartment	Value
Fresh water	0,0022 mg/l
Sea water	0,00022 mg/l
Aquatic intermittent release	0,022 mg/l
Fresh water sediment	0,019 mg/kg
Sea sediment	0,0019 mg/kg
Soil	0,00108 mg/kg
Sewage treatment plant	100 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety

goggles Skin protoction

Skin protection This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de). Full contact Material: Latex gloves Minimum layer thickness: 0,6 mm Break through time: 480 min Material tested:Lapren® (KCL 706 / Aldrich Z677558, Size M) This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de). Splash contact Material: Nitrile rubber Minimum layer thickness: 0,11 mm Break through time: 30 min Material tested:KCL 741 Dermatril® L **Body Protection** protective clothing Respiratory protection Recommended Filter type: Filter A-(P2) The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Control of environmental exposure

Do not let product enter drains.

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solid

ammoniacal

colorless, light yellow

217 °C at 200 hPa

No data available

138 °C - closed cup

No data available

355 °C

at 1.013 hPa

Melting point: 27 °C at 1.013 hPa

Upper explosion limit: 10,6 %(V)

Lower explosion limit: 1,6 %(V)

11,0 - 12 at 105 g/l at 25 °C

Viscosity, kinematic: No data available

105 g/l at 20 °C - completely soluble

Bioaccumulation is not expected.

1,097 g/cm3 at 20 °C

No data available

No data available

No data available

No data available

8.99 at 25 °C

3,63 - (Air = 1.0)

none

Viscosity, dynamic: 390,9 mPa.s at 30 °C - OECD Test Guideline

114102,7 mPa.s at 50 °C - OECD Test Guideline 114

log Pow: -2,46 at 25 °C - OECD Test Guideline 107 -

1 hPa at 108 °C - OECD Test Guideline 104

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Physical state b) Color c) Odor d) Melting point/freezing point e) Initial boiling point and boiling range f) Flammability (solid. gas) g) Upper/lower flammability or explosive limits h) Flash point i) Autoignition temperature j) Decomposition temperature k) pH I) Viscosity

m) Water solubility n) Partition coefficient: n-octanol/water o) Vapor pressure p) Density Relative density q) Relative vapor density r) Particle characteristics s) Explosive properties t) Oxidizing properties 9.2 Other safety information Dissociation constant Relative vapor density

SECTION 10: Stability and reactivity

10.1 Reactivity Forms explosive mixtures with air on intense heating. A range from approx. 15 Kelvin below the flash point is to be rated as critical. The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed. 10.2 Chemical stability The product is chemically stable under standard ambient conditions (room temperature). Absorbs carbon dioxide (CO2) from air. 10.3 Possibility of hazardous reactions No data available 10.4 Conditions to avoid Strong heating. 10.5 Incompatible materials bronze, Copper, Copper alloys, brass, Zinc, zinc alloys, Strong oxidizing agents 10.6 Hazardous decomposition products

In the event of fire: see section 5

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SECTION 11: Toxicological information

11.1 Information on toxicological effects Routes of Entry: Absorbed through skin. Dermal contact. Eye contact. Toxicity to Animals: Oral LD50 Rat: 1500 mg/kg; Dermal LD50 Rabbit: 2000mg/kg Inhalation LC50 Rat: > 50mg/L. Chronic Effects on Humans: CARCINOGENIC EFFECTS: Classified None. by NTP, None. by OSHA, None. by NIOSH. Other Toxic Effects on Humans: Hazardous in case of skin contact (irritant), of inhalation (lung irritant). Special Remarks on Toxicity to Animals: Not available. Special Remarks on Othronic Effects on Humans: Not available. Special Remarks on other Toxic Effects on Humans: Not available.

SECTION 12: Ecological information

12.1 Toxicity Toxicity to fish static test LC50 - Oncorhynchus mykiss (rainbow trout) - 460 mg/l -96 h Remarks: (ECHA) Toxicity to daphnia and other aquatic invertebrates static test EC50 - Ceriodaphnia dubia (water flea) - 30,1 mg/l - 48 h Remarks: (ECHA) Toxicity to algae static test ErC50 - Pseudokirchneriella subcapitata (green algae) -9,5 mg/l - 96 h (US-EPA) Toxicity to bacteria static test EC10 - activated sludge - > 1.000 mg/l - 30 min (OECD Test Guideline 209) Toxicity to daphnia and other aquatic invertebrates(Chronic toxicity) semi-static test EC10 - Daphnia magna (Water flea) - 1,05 mg/l - 21 d Remarks: (ECHA) 12.2 Persistence and degradability Biodegradability aerobic - Exposure time 28 d Result: 93 % - Readily biodegradable. (OECD Test Guideline 301F) **Biochemical Oxygen** Demand (BOD) 885 mg/g Remarks: (External MSDS) Chemical Oxygen Demand (COD) 1.352 mg/g Remarks: (External MSDS) 12.3 Bioaccumulative potential No data available 12.4 Mobility in soil No data available 12.5 Results of PBT and vPvB assessment This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher. 12.6 Endocrine disrupting properties Product[.] Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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12.7 Other adverse effects Additional ecological information Biological effects: Harmful effect due to pH shift. When discharged properly, no impairments in the adapted biological wastewater treatment plants are Discharge into the environment must be avoided.						
SECTION 13: Disposal considerations 13.1 Waste treatment methods No data available						
SECTION 14: Transport information						
14.1 UN number						
ADR/RID: -	IMDG: -	IATA: -				
14.2 UN proper shipping name						
ADR/RID : Not dangerous goods						
IMDG: Not dangerous goodsIATA: Not dangerous goods						
14.3 Transport hazard class(es)						
ADR/RID: -	IMDG: -	IATA: -				
14.4 Packaging group	IMDG	IC IC				
ADR/RID: -	IMDG: -	IATA: -				
14.5 Environmental hazards	IMDG					
ADR/RID: no	IMDG Marine pollutant: no	IATA: no				
14.6 Special precautions for user						
No data available						
Further information	11 con 1 12					
Not classified as dangerous in the meaning of transport regulations.						
SECTION 15: Regulatory information						
15.1 Safety, health and environmental regulations/legislation specific for the						
substance or mixture						
This material safety data sheet complies with the requirements of Regulation (EC) No.						
1907/2006.						
Authorisations and/or restrictions on use						
Other regulations						
Observe work restrictions regarding maternity protection in accordance to Dir 92/85/EEC or						
stricter national regulations where applicable. Take note of Dir 94/33/EC on the protection of young people at work.						
15.2 Chemical Safety Assessment						
A Chemical Safety Assessment has been carried out for this substance.						
A onemical ballety Assessment has been carried t						
Section 16: Other Information						

Section 16: Other Information

This safety data sheet should be used in conjunction with technical sheets. It does not replace them. The information given is based on our knowledge of this product, at the time of publication. It is given in good faith. The attention of the user is drawn to the possible risks incurred by using the product for any other purpose other than that for which it was intended. This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. The aim of the mandatory regulations mentioned is to help the user to fulfill his obligations regarding the use of hazardous products.

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